



East Coast Bullbars (ECB Pty Ltd)

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**8F82SY / NB6F82SY / NBF82SY**

REPLACES: 05.11.03

REVISED: 23.07.10

## FITTING INSTRUCTIONS

### FORD TRANSIT VH 08/00-08/06 TYPE 8 BAR, 63mm SERIES 2 NUDGE BAR and 76mm NUDGE BAR VEHICLE FRONTAL PROTECTION SYSTEM (VFPS) FOR AIR BAG & ADR COMPLIANT VEHICLES

Check installation hardware before commencing.

1. Remove bumper cover. Four castle head bolts in bumper cover face, one castle head bolt and one clip at bumper side returns (each side). Four plastic PK clips at lower centre. **See figure 1.**
2. Remove lower 10mm head bolt from plastic bumper cover support. Loosen top 10mm bolt (drivers side only) remove captive nut from lower bolt position. Retighten top bolt. **See figure 2.**
3. Remove horn from passenger side radiator support panel. (Only required on certain models).
4. Remove 8mm head bolts from radiator support panel where it attaches to bottom of chassis rail.  
**NOTE:** Do one side at a time. **See figure 3.**
5. Attach passenger side steel mounting bracket (supplied) with steel spacer tube (supplied) on inside of tow bracket. Use 3/8 x 2 bolt/nut (supplied). **FINGER TIGHTEN ONLY. See figure 4.**
6. Align ECB steel mounting bracket where bolts were removed from radiator support panel.  
**NOTE:** ECB steel mounting brackets fits over radiator support panel..
7. Insert 6mm x 30mm bolt (supplied) in rear most hole and **TIGHTEN** ECB steel mounting bracket in position.
8. With ECB steel mounting bracket held in position, drill a 10mm hole through forward captive nut. **See figure 5.** Treat exposed metal with a rust inhibitor. Bend wire to suit and feed 3/8 x 1 1/2 bolt/washer on wire (supplied) through larger hole in lower chassis to protrude out through steel mounting bracket. Use 3/8 nuts, flat washer and spring washer (supplied). **TIGHTEN IN POSITION.**
9. Remove 6mm x 30mm rear bolt. Drill 10mm hole through captive nut. Treat exposed metal with a rust inhibitor Use 3/8 x 1 1/2 bolt/washer on wire (supplied), and repeat procedure.
10. **TIGHTEN** 3/8 x 2 bolt and nut.
11. On drivers side use 3/8 x 1 1/4 bolt and nut for hole where original bolt and captive nut was removed from bumper cover support. **See figure 6.** Ensure sufficient clearance in between steel mounting brackets for protection bar to mount on inside of steel mounting brackets (approximately 925-930mm). **See figure 7.**
12. Use same procedure as passenger side for radiator support panel captive nuts.
13. **TIGHTEN ALL BOLTS/NUTS.**
14. Re-attach bumper cover over steel mounting brackets. **See figure 8.**  
**NOTE:** Tape inside edge where mount is to slide through to protect bumper cover.



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15. Refit horn to passenger side steel mounting bracket. Use 6mm x 30mm bolt/washer from mounting installation procedure. (If required).
16. Position ECB protection bar on inside of ECB steel mounting brackets. Use 3/8 x 1 1/2 bolts, nuts and washers (supplied).
17. Align protection bar in position. **NOTE:** Position when viewed from side. **See figures 9 and 10**
18. **TIGHTEN IN POSITION.**

### **ENSURE NUMBER PLATE IS CLEARLY VISABLE**

**Note:** When fitting/refitting the license plate to the vehicle, ensure there is no obstruction to license plate vision in accordance with local authorities. If required relocate license plate to an alternate location.

#### **Further VFPS Notes:**

- a) Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
- b) Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
- c) Do not remove the plaque or label from the VFPS.
- d) Do not modify the structure of the VFPS in any way.
- e) No accessory or fitment should project forward of the VFPS forward profile.
- f) **ENSURE THESE INSTRUCTIONS ARE LEFT WITH VEHICLE OWNER AND/OR OPERATOR.**

### **IMPORTANT INFORMATION**

Periodically check bolts and nuts for correct tightness, especially if travelling on rough roads

#### **FITTING KIT**

2 – ECB steel mounting brackets.	10 – 3/8 nuts.
4 – 3/8 x 1 1/2 bolts.	16 – 3/8 flat washers.
1 – 3/8 x 1 1/4 bolt.	10 – 3/8 spring washers.
1 – 3/8 x 2 bolt.	1 – 6mm x 30mm bolt.
4 – 3/8 x 1 1/2 bolts/washers on 250mm wire	1 – 6mm flat washer.



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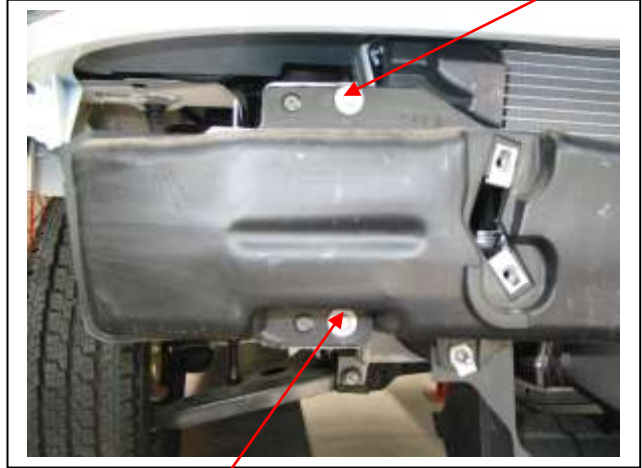
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Margate QLD 4019  
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**Figure 1**



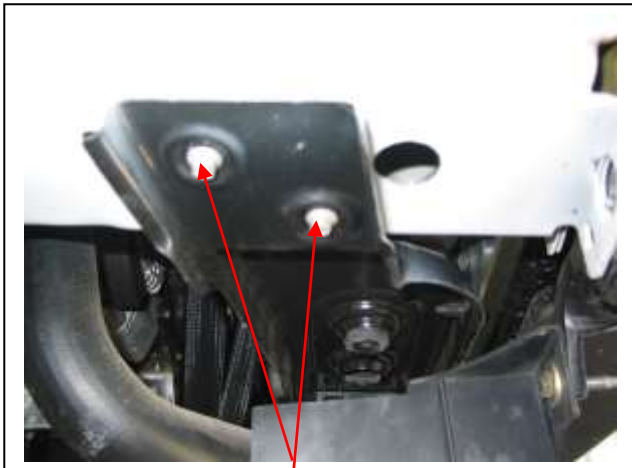
**Figure 2**

Loosen this bolt



Remove this bolt and captive nut

**Figure 3 - Drivers side shown**



8mm head bolts

Radiator  
support panel

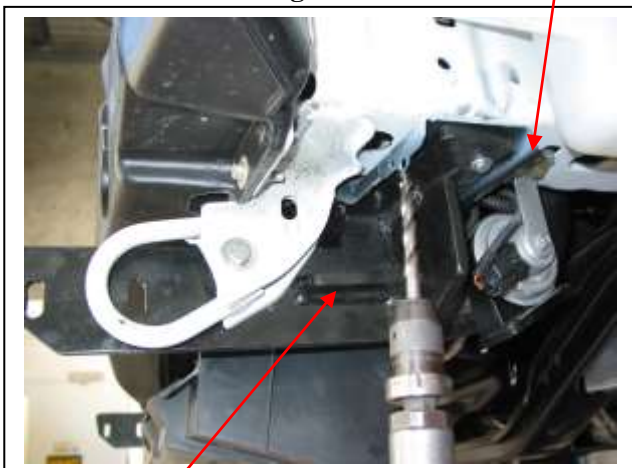
**Figure 5**

**Figure 4 – Passenger side shown**



3/8 x 2 bolt through spacer tube on steel mounting bracket

**Figure 6**



Steel mounting bracket



10mm head bolt and captive nut removed from here



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Figure 7



Figure 8



Figure 9



Figure 10





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## *We value your comments*

Dear Fitter,

ECB would like to know how you went with the installation of this product. We value your comment and may need to contact you to clarify some details so please complete your contact details clearly.

We would appreciate if you could complete as many of the following details as possible.

<b>Your Name:</b>	<b>Your contact No.</b>
<b>Product Part No.</b>	<b>Product Invoice No.</b>
<b>Product Description:</b>	<b>Make, model, and year of vehicle:</b>
<b>Product Work Order No.</b>	<b>Company your from/Company product purchased from:</b>

**Date of fitment:** \_\_\_\_/\_\_\_\_/\_\_\_\_

Was the fitting hardware supplied complete?

Yes

No

If no what was not supplied

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Did the installation go well?

Yes

No

Please provide comments

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Please draw diagrams if you need to.

**Post to**

Reply Paid 122

PO Box 122

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**Fax to**

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# DESPATCH CHECKLIST

## 8F82SY / NB6F82SY / NBF82SY

ICZBKTF82



Work Order #	
Finish:	
Transport:	
Due Date:	

- 2 – Steel mounting brackets.
- 1 – Bolt Kit

**See other side of  
this page for  
photos of all  
mounts**



Is this product “the best it can be” Yes \_\_\_\_\_/\_\_\_\_\_

Wrapper's initials / Checker initials

If **NO** fix before continuing

All parts checked and completed by:

Nut and bolts: \_\_\_\_\_ Date \_\_/\_\_/\_\_

Order control: \_\_\_\_\_ Date \_\_/\_\_/\_\_

Final wrap check: \_\_\_\_\_ Date \_\_/\_\_/\_\_



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